

60a, 60b and spacer 62 engage the second section 78. A portion of the second section 78 extending from the second shoulder 78a includes threads to engage the end play adjustment nut 66. A pulley 86 is coupled to the second section 78 adjacent the second shoulder 78. A woodruff key 87 rotationally locks the pulley 86 to the shaft 72. The third section 80 extends from the second shoulder 78a to the second end 72b of the shaft 72 and includes a threaded portion adjacent the second shoulder 78a. A pulley lock nut 88 threadedly engages the portion of the threaded third section 80 adjacent the second shoulder 78a to axially retain the pulley 86 on the shaft 72. Thus, the pedestal 18 is free to rotate in the block 36, but is substantially axially fixed in the block 36.

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Please amend page 10, line 8, through page 11, line 4, to read as follows:

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(1b) The pedestal 18 includes a longitudinal central bore 72c extending through the shaft 72 and plate 74. The chuck 16 is mounted to the top of the plate 74 and cooperates with the plate 74 to define a coolant chamber 100. A plurality of slots 16a formed in the face of the chuck 16 are in fluid communication with the chamber 100. A spider assembly 102 includes a spider 102a disposed in the coolant chamber 100 and a hollow lift rod 102b disposed in the central bore 72c. As the bellows assembly 92 moves in response to actuation of the lift actuator 104, the hollow lift rod 102b moves between a wafer unloading position, corresponding to the compressed position of the bellows assembly 92, and a wafer clamping position, corresponding to the relaxed position of the bellows assembly 92.

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